

# Twin Draw 1808-C

## EXTREME PRESSURE TUBE DRAWING LUBRICANT

### TWIN DRAW 1808-C

Twin Draw 1808-C is an ashless sulfur-free lubricant that is excellent for blanking, stamping, forming, expanding, and bending aluminum, copper, and brass.

Twin Draw 1808-C is to be used as received. However, when used to dilute heavy base drawing oils, the dilution will depend on the degree of severity of the forming operation.

### TYPICAL PHYSICAL PROPERTIES

Appearance	Transparent Amber Oil
Odor	Mild, Characteristic
Bulk Density	7.75 lbs/gal
Viscosity at 100°F	100-120 SUS
Flash Point	290°F, min.

### FEATURES AND BENEFITS

- Skin Sensitizers present to prevent irritation
- High Lubricity and Film Strength
- Non-Staining
- Easily Removed by Alkaline Cleaning Detergents
- Provides Excellent Corrosion Protection
- Low Viscosity Ensures Adequate "Wetting" of Coil Stock
- Economical



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